WHAT IS CLAIMED IS:

- 1. A shoulder sling for supporting a wearer's arm at desired angles of abduction and external rotation, the sling comprising:
 - a support pillow including a contoured medial surface for abutting the wearer's torso, and a lateral surface for operatively contacting and supporting the wearer's arm;
 - a pouch for receiving and at least partially enclosing the wearer's forearm; and a plurality of straps for securing the support pillow and the pouch to the
 - wearer; wherein
 - a distance between anterior edges of the medial and lateral surfaces is substantially greater than a distance between posterior edges of the medial and lateral surfaces.
- 2. The shoulder sling of Claim 1, wherein the support pillow retains the wearer's arm in a position of approximately 15° of abduction and approximately 15° of external rotation.
- 3. The shoulder sling of Claim 1, wherein the support pillow retains the wearer's arm in a position of approximately 15° of abduction and approximately 30° of external rotation.
- 4. The shoulder sling of Claim 1, wherein a first one of the straps comprises a torso strap that extends from the support pillow adjacent the anterior edge of the medial surface to the support pillow adjacent the posterior edge of the medial surface.
- 5. The shoulder sling of Claim 4, wherein a second one of the straps comprises a chest strap that extends from an anterior surface of the support pillow to an anterior edge of a shoulder pad.
- 6. The shoulder sling of Claim 5, wherein a third one of the straps comprises a back strap that extends from a posterior edge of the pouch to a posterior edge of the shoulder pad.
- 7. The shoulder sling of Claim 6, wherein a fourth one of the straps comprises an anti-rotation strap that extends from an anterior edge of the shoulder pad to the support pillow adjacent the posterior edge of the medial surface.

- 8. The shoulder sling of Claim 1, wherein the pouch is releasably secured to the support pillow lateral surface.
- 9. The shoulder sling of Claim 1, further comprising a resilient compressible member secured to an anterior surface of the support pillow.
- 10. A shoulder sling for supporting a wearer's arm at desired angles of abduction and external rotation, the sling comprising:
 - a support pillow including a lateral surface for operatively contacting and supporting the wearer's arm;
 - a pouch secured to the support pillow lateral surface for receiving and at least partially enclosing the wearer's forearm; and
 - a plurality of straps for securing the support pillow and the pouch to the wearer; wherein
 - a first one of the straps comprises a chest strap that extends from an anterior surface of the support pillow to an anterior edge of a shoulder pad;
 - a second one of the straps comprises a back strap that extends from a posterior edge of the pouch to a posterior edge of the shoulder pad; and
 - a third one of the straps comprises an anti-rotation strap that extends from an anterior edge of the shoulder pad to the support pillow adjacent a medial surface thereof.
- 11. The shoulder sling of Claim 10, further comprising a torso strap that extends from the support pillow adjacent an anterior edge of the medial surface to the support pillow adjacent a posterior edge of the medial surface.
- 12. The shoulder sling of Claim 10, further comprising a resilient compressible member secured to the anterior surface of the support pillow.
- 13. A shoulder sling for supporting a wearer's arm at desired angles of abduction and external rotation, the sling comprising:
 - a support pillow including a contoured medial surface for abutting the wearer's torso, and a lateral surface for operatively contacting and supporting the wearer's arm;
 - a pouch for receiving and at least partially enclosing the wearer's forearm; and

a plurality of straps for securing the support pillow and the pouch to the wearer; wherein

an upper surface of the support pillow includes a straight indicator line that provides a visual cue to the wearer so that the wearer knows when the sling is properly fitted.

14. A shoulder sling for supporting a wearer's arm at desired angles of abduction and external rotation, the sling comprising:

a support pillow including a contoured medial surface for abutting the wearer's torso, and a lateral surface for operatively contacting and supporting the wearer's arm:

a pouch for receiving and at least partially enclosing the wearer's forearm;

a plurality of straps for securing the support pillow and the pouch to the wearer; and

an exercise grip secured to an anterior portion of the support pillow.